



TECHNICAL DATA SHEET – TUFFREZ® PC TOPCOAT

Revised: 2/2017

DESCRIPTION

TuffRez® PC Topcoat, a multi-component self-leveling polyurethane resin concrete, is applied at 10-15 mils. It provides a heavy-duty, seamless topping that withstands thermal shock impact, abrasion and chemical exposure. Ultra-Fresh® performance anti-microbial is added into the screed matrix to inhibit growth of bacteria and microorganisms.

TYPICAL APPLICATION

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|----------|----------------------------------|
| ONE COAT | TuffRez® PC Topcoat @ 10-15 mils |
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PERFORMANCE DATA

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|---|----------------------|
| COMPRESSIVE STRENGTH (ASTM C - 579) | 5,000 psi |
| TENSILE STRENGTH (ASTM C - 307) | 1200 psi |
| FLEXURAL STRENGTH (ASTM C - 580) | 2,900 psi |
| BOND STRENGTH (ASTM D - 4541) | Concrete failure |
| IMPACT STRENGTH, IN/LB S (ASTM D - 4226) | >160 |
| VOC | 0.0 lb/gal; 0.0 gm/L |
| MICROBIAL/FUNGAL CONTACT INHIBITION (A.A.T.C.C. 147 - 1993) | 100% |

Inclusion of Ultra-Fresh® within the screed matrix of the industrial floor system ensures the permanency of this biocidal additive even in the event of excessive wear.

BENEFITS

- Seamless, hygienic finish; no crevices in which dirt and bacteria can dwell
- Excellent wear and impact resistance suited for light to medium traffic
- Low odor, fast cure installation
- Very high chemical resistance
- Thermal shock resistant; steam cleanable: non-dusting, non-tainting
- Matte finish
- Ultra-Fresh® antimicrobial inhibits growth of bacteria and other microorganisms

RECOMMENDED USES

- Topcoat for TuffRez® Polyurethane Concrete
- Dry process areas
- Laboratories, QC areas
- Dispensaries
- Cold stores, freezers
- Warehouses
- Loading docks
- Re coat uneven areas

GENERIC DESCRIPTION:

Polyurethane Concrete

STANDARD COLORS:

Gray, Red
Colors Packs packaged Separately

PACKAGING:

0.3 Cubic Foot (ft³) Unit:
1 each Components A and B, Color Pack, 1 can PC
Topcoat Filler
- 200 ft² @ 15 mils

TUFFREZ® PC TOPCOAT
POLYURETHANE TOPPING, SELF LEVELING

STORAGE & INSTALLATION

| | |
|------------------------------------|----------------------------------|
| STORAGE ENVIRONMENT | Dry area, 40-85°F |
| APPLICATION TEMPERATURE, AMBIENT | 40-85°F |
| APPLICATION TEMPERATURE, MATERIAL | 50-70°F |
| APPLICATION TEMPERATURE, SUBSTRATE | Minimum 5°F above dew point |
| SHELF LIFE | 6 months |
| POT LIFE, @ 77°F | 15 minutes |
| TRAFFIC, @ 77°F | Light: 12 hours / Full: 24 hours |

Material cures more slowly at cooler temperatures, and working time will be substantially reduced at higher temperatures. The optimum temperature for installation of this product is 65-85°F. If temperatures are outside this range the contractor will need to expect installation changes and react accordingly. At lower temperatures the material will be more viscous and difficult to move, requiring more effort to install it. At elevated temperatures the material will cure more quickly so work crews will need to work accordingly.

CONSIDERATIONS & LIMITATIONS

1. Polyurethane mortar flooring materials shall not be installed or placed on substrates where water is present, or may be expected to be present before the cure of the flooring material.
2. Floors should be sloped to drain to prevent standing water or chemicals. As with any surface, all spills should be removed as soon as possible to prevent a slipping hazard.
3. Do not thin with solvents unless advised to do so by ITW Engineered Polymers.
4. Confirm product performance in specific chemical environment prior to use.
5. Prepare substrate according to "Surface Preparation" portion of this document.
6. Do not apply to below grade slabs unless a heavy unruptured vapor barrier has been installed under the slab.
7. Always use protective clothing, gloves and goggles consistent with OSHA regulations during use. Avoid eye and skin contact. Do not ingest or inhale. Refer to Material Safety Data Sheet for detailed safety precautions.
8. For industrial/commercial use. Installation by trained personnel only.

SURFACE PREPARATION

CONCRETE: Apply only to clean, dry and sound concrete substrates that are free of all coatings, sealers, curing compounds, oils, greases or any other contaminants.

- New concrete should be cured a minimum of 14 days.
- Concrete that has been contaminated with chemicals or other foreign matter must be neutralized or removed.
- Remove any laitance or weak surface layers.
- Concrete should have a minimum surface tensile strength of at least 300 PSI per ASTM D-4541.
- Surface profile shall be CSP-5 or greater meeting ICRI (International Concrete Repair Institute) standard guideline #03732 for coating concrete, producing a profile equal to 40-grit sandpaper or coarser. Prepare surface by mechanical means to achieve this desired profile.
- Moisture vapor transmission should be 8 pounds or less per 1,000 square feet over a 24 hour time period, as confirmed through a calcium chloride test, as per ASTM E-1907. Quantitative relative humidity (RH) testing, ASTM F-2170, should confirm concrete RH results <80%.
- All surface irregularities, cracks, expansion joints and control joints should be properly addressed prior to application.

Refer to PolySpec Surface Preparation Guidelines for more details.

INSTALLATION STEPS

1. Apply to TuffRez® HF, HQ, MF, or CM as soon as possible after installation.
2. Abrade surface to expose sand aggregate if applied to fully cured polyurethane concrete materials.
3. Remove all sand and dust from area to be covered.
4. Add Component D (Filler) to Component A until mixed thoroughly.
NOTE: It is more difficult to mix D into liquid if one adds D after C&B.
5. Add Component C (Color Pack) and Component B Hardener to mixture. Mix thoroughly for a minimum of 60 seconds.
6. Immediately after mixing, pour material out on to floor in ribbons. Using a flat squeegee move material uniformly across floor. Roll material using a ¼ " nap roller to a uniform appearance. Do not over work.
7. For best results, clean tools and equipment with PolySpec® All Purpose Cleaner, a nonflammable and non-evaporating cleaner. Always wear gloves when using this product.

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