



TECHNICAL DATA SHEET – TUFFREZ® MF

Revised: 3/2018

DESCRIPTION

TuffRez® MF, a multi-component self-leveling polyurethane resin concrete, is applied at 1/8" to 1/4". It provides a heavy-duty, seamless topping that withstands thermal shock impact, abrasion and chemical exposure. Ultra-Fresh® performance anti-microbial is added into the screed matrix to inhibit growth of bacteria and microorganisms.

TYPICAL APPLICATION

ONE COAT	TuffRez® MF @ 1/8"
OPTIONS	Integral Cove Mortar (TuffRez® CM)

PERFORMANCE

	DATA
COMPRESSIVE STRENGTH (ASTM C - 579)	5,500 psi
TENSILE STRENGTH (ASTM C - 307)	1150 psi
FLEXURAL STRENGTH (ASTM C - 580)	2,900 psi
BOND STRENGTH (ASTM D - 4541)	Concrete failure
IMPACT STRENGTH, IN/LB S (ASTM D - 4226)	>160
VOC	0.0 lb/gal; 0.0 gm/L
MICROBIAL/FUNGAL CONTACT INHIBITION (A.A.T.C.C. 147 - 1993)	100%

Inclusion of Ultra-Fresh® within the screed matrix of the industrial floor system ensures the permanency of this biocidal additive even in the event of excessive wear.

BENEFITS

- Seamless, hygienic finish; no crevices in which dirt and bacteria can dwell
- Excellent wear and impact resistance suited for light to medium traffic
- Low odor, fast cure installation
- Very high chemical resistance
- Thermal shock resistant; steam cleanable: non-dusting, non-tainting
- Matte finish
- Ultra-Fresh® antimicrobial inhibits growth of bacteria and other microorganisms

RECOMMENDED USES

- Dry process areas
- Laboratories, QC areas
- Dispensaries
- Cold stores, freezers
- Warehouses
- Loading docks

GENERIC DESCRIPTION:

Polyurethane Concrete

STANDARD COLORS:

Gray, Red

PACKAGING:

0.45 Cubic Foot (ft³) Unit:
1 each Components A and B, Color Pack;
1 bag MF Filler
42 ft² @ 1/8"

TUFFREZ® MF

POLYURETHANE TOPPING, SELF LEVELING

STORAGE & INSTALLATION

STORAGE ENVIRONMENT	Dry area, 40-85°F
APPLICATION TEMPERATURE, AMBIENT	65-85°F
APPLICATION TEMPERATURE, MATERIAL	65-80°F
APPLICATION TEMPERATURE, SUBSTRATE	Minimum 5° above dew point
SHELF LIFE	6 month
POT LIFE, @ 77°F	15 minutes
TRAFFIC, @ 77°F	Light: 24 hours / Full: 48 hours
FULLY CURED, @ 77°F	7 days

Material cures more slowly at cooler temperatures, and working time will be substantially reduced at higher temperatures. The optimum temperature for installation of this product is 65-85°F. If temperatures are outside this range the contractor will need to expect installation changes and react accordingly. At lower temperatures the material will be more viscous and difficult to move, requiring more effort to install it. At elevated temperatures the material will cure more quickly so work crews will need to work accordingly.

CONSIDERATIONS & LIMITATIONS

1. Polyurethane mortar flooring materials shall not be installed or placed on substrates where water is present, or may be expected to be present before the cure of the flooring material.
2. Floors should be sloped to drain to prevent standing water or chemicals. As with any surface, all spills should be removed as soon as possible to prevent a slipping hazard.
3. Do not thin with solvents unless advised to do so by ITW Polymers Sealants North America, Inc.
4. Confirm product performance in specific chemical environment prior to use.
5. Prepare substrate according to "Surface Preparation" portion of this document.
6. Always use protective clothing, gloves and goggles during use. Avoid eye and skin contact. Do not ingest or inhale. Refer to Safety Data Sheet for detailed safety precautions.
7. For industrial/commercial use. Installation by trained personnel only.

SURFACE PREPARATION

CONCRETE: Apply only to clean, dry and sound concrete substrates that are free of all coatings, sealers, curing compounds, oils, greases or any other contaminants.

- New concrete should be cured a minimum of 14 days.
- Concrete that has been contaminated with chemicals or other foreign matter must be neutralized or removed.
- Remove any laitance or weak surface layers.
- Concrete should have a minimum surface tensile strength of at least 300 PSI per ASTM D-4541.
- Surface profile shall be CSP-5 or greater meeting ICRI (International Concrete Repair Institute) standard guideline #03732 for coating concrete, producing a profile equal to 40-grit sandpaper or coarser. Prepare surface by mechanical means to achieve this desired profile.
- Moisture vapor transmission should be 8 pounds or less per 1,000 square feet over a 24 hour time period, as confirmed through a calcium chloride test, as per ASTM E-1907. Quantitative relative humidity (RH) testing, ASTM F-2170, should confirm concrete RH results <80%.
- All surface irregularities, cracks, expansion joints and control joints should be properly addressed prior to application.

Refer to PolySpec Surface Preparation Guidelines for more details.

INSTALLATION STEPS

1. To prevent undercutting or lifting, keyways (minimum 5/16" wide x 5/16" deep) must be formed at all edges, bay joints, columns, doorways, drains and at regular centers, spaced 10-12 feet apart across the floor surface. See TuffRez detail drawings (available for download at www.polyspec.com) for construction details relating to terminations and connections. TuffRez® MF may be used as a patching compound for holes up to six square feet, 1/2" deep in the existing concrete surface. Clean all debris and dust prior to patching; allow a minimum of six (6) hours cure time before installation of the TuffRez® MF. Holes patched with an alternate manufacturer's approved repair material can receive TuffRez® MF installation after a minimum of 24 hours.
2. Remove all sand and dust from area to be covered.
3. **OPTIONAL STEP:** Using TuffRez® CM Cove Mortar Topping, install a cove and/or base; see TuffRez® CM Cove Mortar data sheet for application details.
4. Pour component A Resin into 5 or 6 gallon mixing pail.
5. Add Component C (Color Pack) to Component A, mix thoroughly using a ½" drill with a "jiffy" mixer.
6. Add Component B Hardener, mix thoroughly for a minimum of 10 seconds.
7. Gradually add all contents of Filler into the liquid mixture and blend thoroughly until all particles are wetted out, normally about two minutes.
8. Immediately after mixing, spread the topping onto the floor to the required thickness using a pin rake normally using number 2 cams. Tight areas can be applied using a steel bladed trowel.
9. Within 3 minutes of application, roll with a plastic pin roller.
10. Lay abutting edges within 10 minutes to ensure a neat edge. A "wet edge" installation is imperative during large placements.
11. For best results, clean tools and equipment with MEK or xylene. Always wear gloves when using this product.

C / DOC MF-TDS

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