

## SAFETY DATA SHEET

## 1. Identification

**Product identifier** PolySpec 196SL - Resin Side A

**Other means of identification**

**SKU#** PS196R

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information****Manufacturer**

**Company name** ITW Engineered Polymers  
**Address** 130 Commerce Drive  
 Montgomeryville, PA 18936  
 United States

**Telephone** Customer Service 215-855-8450

**Website** www.itwengineeredpolymers.com

**E-mail** orders.na@itwep.com

**Contact person** EHS Department

**Emergency phone number** CHEMTREC 800-424-9300  
 International 703-527-3887

## 2. Hazard(s) identification

**Physical hazards** Flammable liquids Category 2

**Health hazards** Acute toxicity, oral Category 5

Acute toxicity, dermal Category 5

Acute toxicity, inhalation Category 5

Serious eye damage/eye irritation Category 2B

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

**Label elements**

**Signal word** Danger

**Hazard statement** Highly flammable liquid and vapor. May be harmful if swallowed. May be harmful in contact with skin. Causes eye irritation. May be harmful if inhaled.

**Precautionary statement**

**Prevention** Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Wear protective gloves/eye protection/face protection.

**Response** If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.

**Storage** Store in a well-ventilated place. Keep cool.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

Supplemental information None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl Ethyl Ketone (MEK)		78-93-3	< 60
Carbon Black		1333-86-4	< 10
MAGNESIUM OXIDE, DUST		1309-48-4	< 10
Other components below reportable levels			> 20

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical advice/attention if you feel unwell. Get medical attention if irritation develops and persists. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Highly flammable liquid and vapor.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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## Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

## Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

## 7. Handling and storage

### Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not taste or swallow. Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

### Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m <sup>3</sup>	
MAGNESIUM OXIDE, DUST (CAS 1309-48-4)	PEL	15 mg/m <sup>3</sup>	Total particulate.
Methyl Ethyl Ketone (MEK) (CAS 78-93-3)	PEL	590 mg/m <sup>3</sup>	
		200 ppm	

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.
MAGNESIUM OXIDE, DUST (CAS 1309-48-4)	TWA	10 mg/m <sup>3</sup>	Inhalable fraction.
Methyl Ethyl Ketone (MEK) (CAS 78-93-3)	STEL	300 ppm	
	TWA	200 ppm	

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3
Methyl Ethyl Ketone (MEK) (CAS 78-93-3)	STEL	885 mg/m3
	TWA	300 ppm 590 mg/m3 200 ppm

**Biological limit values****ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Methyl Ethyl Ketone (MEK) (CAS 78-93-3)	2 mg/l	MEK	Urine	*

\* - For sampling details, please see the source document.

**Appropriate engineering controls**

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**Other** Wear appropriate chemical resistant clothing.

**Respiratory protection** If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties****Appearance**

**Physical state** Liquid.

**Form** Liquid.

**Color** Black.

**Odor** Solvent.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** 176 °F (80 °C)

**Flash point** 19.4 °F (-7.0 °C)

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not applicable.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	8.66 lb/gal
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Flammable IB estimated
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	1.04

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May be harmful if inhaled.
<b>Skin contact</b>	May be harmful in contact with skin.
<b>Eye contact</b>	Causes eye irritation.
<b>Ingestion</b>	May be harmful if swallowed.
<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort.

### Information on toxicological effects

<b>Acute toxicity</b>	May be harmful if inhaled. May be harmful in contact with skin. May be harmful if swallowed.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Causes eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

### IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon Black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

## US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol / water (log Kow)</b>	
Methyl Ethyl Ketone (MEK)	0.29
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

<b>UN number</b>	UN1139
<b>UN proper shipping name</b>	Coating solution
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	II
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	149, IB2, T4, TP1, TP8
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	202
<b>Packaging bulk</b>	242

### IATA

<b>UN number</b>	UN1139
<b>UN proper shipping name</b>	Coating solution
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	II
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	3L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

**Other information**

**Passenger and cargo aircraft** Allowed with restrictions.  
**Cargo aircraft only** Allowed with restrictions.

**IMDG**

**UN number** UN1139  
**UN proper shipping name** COATING SOLUTION  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Packing group** II  
**Environmental hazards**  
**Marine pollutant** No.  
**EmS** F-E, S-E  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**DOT**



**IATA; IMDG**



**15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - Yes  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** No**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2))**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3)

**DEA Essential Chemical Code Number**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) 6714

**Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) 35 %WV

**DEA Exempt Chemical Mixtures Code Number**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) 6714

**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) Low priority

**US state regulations****US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Carbon Black (CAS 1333-86-4)

MAGNESIUM OXIDE, DUST (CAS 1309-48-4)

Methyl Ethyl Ketone (MEK) (CAS 78-93-3)

**US. Massachusetts RTK - Substance List**

Carbon Black (CAS 1333-86-4)

MAGNESIUM OXIDE, DUST (CAS 1309-48-4)

Methyl Ethyl Ketone (MEK) (CAS 78-93-3)

**US. New Jersey Worker and Community Right-to-Know Act**

Carbon Black (CAS 1333-86-4)

MAGNESIUM OXIDE, DUST (CAS 1309-48-4)

Methyl Ethyl Ketone (MEK) (CAS 78-93-3)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Carbon Black (CAS 1333-86-4)

MAGNESIUM OXIDE, DUST (CAS 1309-48-4)

Methyl Ethyl Ketone (MEK) (CAS 78-93-3)

**US. Rhode Island RTK**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3)

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Carbon Black (CAS 1333-86-4)

Listed: February 21, 2003

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes



Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	05-03-2013
<b>Revision date</b>	04-05-2016
<b>Version #</b>	03
<b>HMIS® ratings</b>	Health: 1 Flammability: 3 Physical hazard: 0
<b>NFPA ratings</b>	Health: 1 Flammability: 3 Instability: 0
<b>Disclaimer</b>	ITW Engineered Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.
<b>Revision information</b>	This document has undergone significant changes and should be reviewed in its entirety.