1. Identification

Product identifier: Thiokol RLP 2378+ Gray - Hardener/ Side B

Other means of identification

SKU#: TK292H

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name: ITW Engineered Polymers
Address: 130 Commerce Drive
Montgomeryville, PA 18936
United States

Telephone: Customer Service 215-855-8450
Website: www.itwengineeredpolymers.com
E-mail: orders.na@itwep.com
Contact person: EHS Department

Emergency phone number

CHEMTREC 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Warning

Hazard statement: Causes skin irritation. Causes serious eye irritation.

Precautionary statement

Prevention: Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves.
Response: If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage: Store away from incompatible materials.
Disposal: Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information

96.14% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. 91.49% of the mixture consists of component(s) of unknown acute oral toxicity. 96.14% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 93.71% of the mixture consists of component(s) of unknown acute dermal toxicity.

3. Composition/information on ingredients

Mixtures

Material name: Thiokol RLP 2378+ Gray - Hardener/ Side B
TK292H Version #: 01 Issue date: 10-12-2016 SDS US 1 / 7
<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz</td>
<td></td>
<td>14808-60-7</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td></td>
<td>13463-67-7</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Carbon Black</td>
<td></td>
<td>1333-86-4</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Silica, Amorphous</td>
<td></td>
<td>7631-86-9</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>40 - 70</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

**Most important symptoms/effects, acute and delayed**

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### 7. Handling and storage

**Precautions for safe handling**
Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>PEL</td>
<td>0.05 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Silica, Amorphous (CAS 7631-86-9)</td>
<td>TWA</td>
<td>0.8 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 mppcf</td>
<td></td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Silica, Amorphous (CAS 7631-86-9)</td>
<td>TWA</td>
<td>6 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Face shield is recommended. Wear safety glasses with side shields (or goggles).

#### Skin protection

Wear appropriate chemical resistant gloves.

#### Hand protection

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

#### Other

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Respiratory protection

Wear appropriate thermal protective clothing, when necessary.

#### Thermal hazards

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### General hygiene considerations

#### Appearance

Liquid.

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Black or Gray

#### Odor

Slight.

#### Odor threshold

Not available.

9. Physical and chemical properties

- **Appearance**: Liquid.
- **Physical state**: Liquid.
- **Form**: Liquid.
- **Color**: Black or Gray
- **Odor**: Slight.
- **Odor threshold**: Not available.
pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point 200.0 °F (93.3 °C) Pensky-Martens Closed Cup

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits
   Flammability limit - lower (%) Not available.
   Flammability limit - upper (%) Not available.
   Explosive limit - lower (%) Not available.
   Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)
   Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information
   Density 11.60 lb/gal
   Explosive properties Not explosive.
   Flammability class Combustible IIB estimated
   Oxidizing properties Not oxidizing.
   Specific gravity 1.39
   VOC < 25 g/l Mixed components

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure
   Inhalation Prolonged inhalation may be harmful.
   Skin contact Causes skin irritation.
   Eye contact Causes serious eye irritation.
   Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
   Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects
   Acute toxicity Not known.
Skin corrosion/irritation: Causes skin irritation.
Serious eye damage/eye irritation: Causes serious eye irritation.
Respiratory or skin sensitization:
- Respiratory sensitization: Not a respiratory sensitizer.
- Skin sensitization: This product is not expected to cause skin sensitization.
Germ cell mutagenicity: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity: This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity:
- Carbon Black (CAS 1333-86-4): 2B Possibly carcinogenic to humans.
- Quartz (CAS 14808-60-7): 1 Carcinogenic to humans.
- Silica, Amorphous (CAS 7631-86-9): 3 Not classifiable as to carcinogenicity to humans.
- Titanium Dioxide (CAS 13463-67-7): 2B Possibly carcinogenic to humans.

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens:
- Quartz (CAS 14808-60-7): Known To Be Human Carcinogen.

Reproductive toxicity: This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure: Not classified.
Specific target organ toxicity - repeated exposure: Not classified.
Aspiration hazard: Not an aspiration hazard.
Chronic effects: Prolonged inhalation may be harmful.

12. Ecological information
Ecotoxicity: The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability: No data is available on the degradability of this product.
Bioaccumulative potential: No data available.
Mobility in soil: Mobility in soil is not provided.
Other adverse effects: The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations
Disposal instructions: Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations: Dispose in accordance with all applicable regulations.
Hazardous waste code: The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products: Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging: Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information
DOT: Not regulated as dangerous goods.
IATA: Not regulated as dangerous goods.
IMDG: Not regulated as dangerous goods.
Not established.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US federal regulations  
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)  
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)  
Not listed.

SARA 304 Emergency release notification  
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)  
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)  
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance  
Not listed.

SARA 311/312 Hazardous chemical  
No

SARA 313 (TRI reporting)  
Not regulated.

Other federal regulations  
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List  
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)  
Not regulated.

Safe Drinking Water Act (SDWA)  
Not regulated.

US state regulations  
WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance  
Benzene (CAS 71-43-2) Listed: February 27, 1987
Carbon Black (CAS 1333-86-4) Listed: February 21, 2003
Ethyl Benzene (CAS 100-41-4) Listed: June 11, 2004
Ethylene Oxide (CAS 75-21-8) Listed: July 1, 1987
Formaldehyde (CAS 50-00-0) Listed: January 1, 1988
Quartz (CAS 14808-60-7) Listed: October 1, 1988
Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US - California Proposition 65 - CRT: Listed date/Developmental toxin  
Benzene (CAS 71-43-2) Listed: December 26, 1997
Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009
Toluene (CAS 108-88-3) Listed: January 1, 1991

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin  
Ethylene Oxide (CAS 75-21-8) Listed: February 27, 1987

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin  
Benzene (CAS 71-43-2) Listed: December 26, 1997
Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))  
Carbon Black (CAS 1333-86-4)
Quartz (CAS 14808-60-7)
Titanium Dioxide (CAS 13463-67-7)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
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<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
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<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
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<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>No</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date          10-12-2016
Version #           01

HMIS® ratings
Health: 2
Flammability: 1
Physical hazard: 0

NFPA ratings
Health: 2
Flammability: 1
Instability: 0

Disclaimer
ITW Engineered Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.