

## SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>TuffRez 650 - Hardener/Side B</b>	
<b>Other means of identification</b>		
<b>SKU#</b>	TR605H	
<b>Recommended use</b>	Not available.	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	ITW Engineered Polymers	
<b>Address</b>	130 Commerce Drive Montgomeryville, PA 18936 US	
<b>Telephone</b>	US Customer Service	(215) 855-8450
<b>Website</b>	www.itwcoatings.com	
<b>E-mail</b>	orders@itwcoatings.com	
<b>Contact person</b>	EHS Department	
<b>Emergency phone number</b>	CHEMTREC	(800) 424-9300
	International	(703) 527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
<b>OSHA defined hazards</b>	Not classified.	

## Label elements



<b>Signal word</b>	Danger	
<b>Hazard statement</b>	Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled.	
<b>Prevention</b>	Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.	
<b>Response</b>	If swallowed: Call a poison center/doctor if you feel unwell. If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.	
<b>Storage</b>	Store locked up.	
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.	
<b>Hazard(s) not otherwise classified (HNOC)</b>	Not classified.	
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 3

## Supplemental information

**Hazard statement** Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

**Prevention** Avoid release to the environment.

30% of the mixture consists of component(s) of unknown acute oral toxicity. 30% of the mixture consists of component(s) of unknown acute dermal toxicity.

## 3. Composition/information on ingredients

### Mixtures

Hazardous components Chemical name	Common name and synonyms	CAS number	%
Benzyl Alcohol		100-51-6	10 - 30
Isophoronediamine		2855-13-2	10 - 30
Nonylphenol		84852-15-3	5 - 10
Other components below reportable levels			30 - 60

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

## 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Wash off with soap and plenty of water. Chemical burns must be treated by a physician. For minor skin contact, avoid spreading material on unaffected skin.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Corrosive effects. May cause temporary blindness and severe eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause allergic skin reaction.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire-fighting equipment/instructions</b>	Water runoff can cause environmental damage.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate personal protective equipment. Fully encapsulating, vapor protective clothing should be worn for spills and leaks with no fire. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Avoid inhalation of vapors or mists. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the MSDS.
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**Methods and materials for containment and cleaning up**

Extinguish all flames in the vicinity.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. For waste disposal, see section 13 of the MSDS.

**Environmental precautions**

Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage**

**Precautions for safe handling**

Do not breathe mist or vapor. Do not get this material in contact with eyes. Do not get this material in contact with skin. Do not taste or swallow. Avoid prolonged exposure. Do not get this material on clothing. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Avoid release to the environment. Do not empty into drains.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Keep container tightly closed. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place.

**8. Exposure controls/personal protection**

**Occupational exposure limits**

**US. Workplace Environmental Exposure Level (WEEL) Guides**

Components	Type	Value
Benzyl Alcohol (CAS 100-51-6)	TWA	44.2 mg/m3
		10 ppm

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles). Wear a full-face respirator, if needed.

**Hand protection**

Wear protective gloves.

**Other**

Wear appropriate chemical resistant clothing. It may provide little or no thermal protection.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using, do not eat, drink or smoke. Do not get this material on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties**

**Appearance**

Liquid.

**Physical state**

Liquid.

**Form**

Liquid.

**Color**

Amber

**Odor**

Slight.

**Odor threshold**

Not available.

**pH**

11.5

**Melting point/freezing point**

Not available.

**Initial boiling point and boiling range**

> 400 °F (> 204.44 °C)

**Flash point**

> 200.00 °F (> 93.33 °C)

<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	< 3 mm Hg
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	0.99
<b>Flammability class</b>	Combustible IIIB estimated
<b>Specific gravity</b>	0.99
<b>VOC (Weight %)</b>	0

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point.
<b>Incompatible materials</b>	Peroxides. Phenols.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Ingestion</b>	Causes digestive tract burns. Harmful if swallowed.
<b>Inhalation</b>	Harmful if inhaled.
<b>Skin contact</b>	Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes severe eye burns. Causes serious eye damage.

**Symptoms related to the physical, chemical and toxicological characteristics** Burning pain and severe corrosive skin damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

### Information on toxicological effects

<b>Acute toxicity</b>	Harmful if inhaled. Harmful if swallowed. Harmful in contact with skin. May cause allergic skin reaction.
<b>Skin corrosion/irritation</b>	Causes severe skin burns and eye damage.
<b>Serious eye damage/eye irritation</b>	Causes severe eye burns. Causes serious eye damage.
<b>Respiratory sensitization</b>	Due to lack of data the classification is not possible.
<b>Skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	Due to lack of data the classification is not possible.
<b>Reproductive toxicity</b>	Not available.

<b>Specific target organ toxicity - single exposure</b>	Due to lack of data the classification is not possible.
<b>Specific target organ toxicity - repeated exposure</b>	Not available.
<b>Aspiration hazard</b>	Due to lack of data the classification is not possible.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

<b>Ecotoxicity</b>	Toxic to aquatic life. Harmful to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available for this product.
<b>Partition coefficient n-octanol / water (log Kow)</b>	
Benzyl Alcohol	1.1
<b>Mobility in soil</b>	Not available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

<b>UN number</b>	UN3267
<b>UN proper shipping name</b>	Corrosive liquid, basic, organic, n.o.s. (Isophorone Diamine)
<b>Transport hazard class(es)</b>	8
<b>Subsidiary class(es)</b>	Not available.
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Labels required</b>	8
<b>Special provisions</b>	IB3, T7, TP1, TP28
<b>Packaging exceptions</b>	154
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	241

### IATA

<b>UN number</b>	UN3267
<b>UN proper shipping name</b>	Corrosive liquid, basic, organic, n.o.s. (Isophorone Diamine)
<b>Transport hazard class(es)</b>	8
<b>Subsidiary class(es)</b>	-
<b>Packaging group</b>	III
<b>Environmental hazards</b>	No
<b>Labels required</b>	8
<b>ERG Code</b>	Not available.
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

### IMDG

<b>UN number</b>	UN3267
<b>UN proper shipping name</b>	Corrosive liquid, basic, organic, n.o.s. (Isophorone Diamine)
<b>Transport hazard class(es)</b>	8
<b>Subsidiary class(es)</b>	-
<b>Packaging group</b>	III
<b>Environmental hazards</b>	No
<b>Marine pollutant</b>	No

**Labels required** 8  
**EmS** Not available.  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** This substance/mixture is not intended to be transported in bulk.

**DOT**



**IATA; IMDG**



## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance** No

**SARA 311/312 Hazardous chemical** No

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**DEA Essential Chemical Code Number**

Not regulated.

**Food and Drug Administration (FDA)** Not regulated.

## US state regulations

### US. Massachusetts RTK - Substance List

Benzyl Alcohol (CAS 100-51-6)

### US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

### US. Pennsylvania RTK - Hazardous Substances

Benzyl Alcohol (CAS 100-51-6)

### US. Rhode Island RTK

Not regulated.

### US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

Issue date	07-01-2013
Version #	01
Further information	Not available.
HMIS® ratings	Health: 3 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 3 Flammability: 1 Instability: 0
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision Information	Product and Company Identification: Product and Company Identification Composition / Information on Ingredients: Undisclosed Ingredient Statement Physical & Chemical Properties: Multiple Properties Transport Information: Proper Shipping Name/Packing Group Regulatory Information: Risk Phrases - Labeling GHS: Classification