

**1. Identification**

<b>Product identifier</b>	<b>TuffRez 650 Medium Gray - Side A</b>	
<b>Other means of identification</b>		
<b>SKU#</b>	TR640R	
<b>Recommended use</b>	Not available.	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	ITW Engineered Polymers	
<b>Address</b>	130 Commerce Drive Montgomeryville, PA 18936 United States	
<b>Telephone</b>	Customer Service	(215) 855-8450
<b>Website</b>	www.itwcoatings.com	
<b>E-mail</b>	orders@itwcoatings.com	
<b>Contact person</b>	EHS Department	
<b>Emergency phone number</b>	CHEMTREC	(800) 424-9300
	International	(703) 527-3887

**2. Hazard(s) identification**

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
<b>Environmental hazards</b>	Hazardous to the aquatic environment, long-term hazard	Category 2
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Warning
<b>Hazard statement</b>	Harmful if swallowed.
<b>Prevention</b>	Wash thoroughly after handling. Do not eat, drink or smoke when using this product.
<b>Response</b>	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	57.24% of the mixture consists of component(s) of unknown acute oral toxicity.

**3. Composition/information on ingredients****Mixtures**

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)		25068-38-6	30 - 60
Quartz		14808-60-7	10 - 30
Talc		14807-96-6	5 - 10
Limestone		1317-65-3	1 - 5

Chemical name	Common name and synonyms	CAS number	%
Propylene Carbonate		108-32-7	1 - 5
Other components below reportable levels			10 - 30

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire-fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate personal protective equipment. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Extinguish all flames in the vicinity.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills in original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Do not taste or swallow. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash hands thoroughly after handling.
<b>Conditions for safe storage, including any incompatibilities</b>	Keep container tightly closed. Store in a cool, dry place out of direct sunlight.

#### 8. Exposure controls/personal protection

##### Occupational exposure limits

##### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Limestone (CAS 1317-65-3)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.3 mg/m <sup>3</sup>	Total dust.
		0.1 mg/m <sup>3</sup>	Respirable.
		2.4 millions of particle	Respirable.
Talc (CAS 14807-96-6)	TWA	0.3 mg/m <sup>3</sup>	Total dust.
		0.1 mg/m <sup>3</sup>	Respirable.
		20 millions of particle	
		2.4 millions of particle	Respirable.

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.
Talc (CAS 14807-96-6)	TWA	2 mg/m <sup>3</sup>	Respirable fraction.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value	Form
Limestone (CAS 1317-65-3)	TWA	5 mg/m <sup>3</sup>	Respirable.
		10 mg/m <sup>3</sup>	Total
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m <sup>3</sup>	Respirable dust.
Talc (CAS 14807-96-6)	TWA	2 mg/m <sup>3</sup>	Respirable.

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Hand protection**

For prolonged or repeated skin contact use suitable protective gloves.

**Skin protection****Other**

Wear suitable protective clothing.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties**

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Lt Gray, Dk Gray, Haze Gray, Neutral Tint Base, Pastel Tint Base
<b>Odor</b>	Slight.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	> 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.

<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	1.50 g/cm3
<b>Flammability class</b>	Combustible IIIB estimated
<b>Specific gravity</b>	1.5
<b>VOC (Weight %)</b>	0 %

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Ingestion</b>	Harmful if swallowed.
<b>Inhalation</b>	Due to lack of data the classification is not possible.
<b>Skin contact</b>	Due to lack of data the classification is not possible.
<b>Eye contact</b>	Due to lack of data the classification is not possible.

**Symptoms related to the physical, chemical and toxicological characteristics** Not available.

### Information on toxicological effects

<b>Acute toxicity</b>	Harmful if swallowed.
<b>Skin corrosion/irritation</b>	Due to lack of data the classification is not possible.
<b>Serious eye damage/eye irritation</b>	Due to lack of data the classification is not possible.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Due to lack of data the classification is not possible.
<b>Skin sensitization</b>	Due to lack of data the classification is not possible.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

### Carcinogenicity

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz (CAS 14808-60-7)	1 Carcinogenic to humans.
Talc (CAS 14807-96-6)	2B Possibly carcinogenic to humans.
	3 Not classifiable as to carcinogenicity to humans.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (CAS 14808-60-7)	Known To Be Human Carcinogen.
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**Reproductive toxicity** Not available.

**Specific target organ toxicity - single exposure** Due to lack of data the classification is not possible.

**Specific target organ toxicity - repeated exposure** Due to lack of data the classification is not possible.  
**Aspiration hazard** Due to lack of data the classification is not possible.

## 12. Ecological information

**Ecotoxicity** Not expected to be harmful to aquatic organisms.  
**Persistence and degradability** No data is available on the degradability of this product.  
**Bioaccumulative potential** No data available for this product.

**Partition coefficient n-octanol / water (log Kow)**

Propylene Carbonate -0.41

**Mobility in soil** Not available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

**UN number** UN3082  
**UN proper shipping name** Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))

**Transport hazard class(es)**

**Class** 9  
**Subsidiary risk** -

**Packing group** III  
**Environmental hazards** No.  
**ERG Code** 9L

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

### Other information

**Passenger and cargo aircraft** Allowed.

**Cargo aircraft only** Allowed.

### IMDG

**UN number** UN3082  
**UN proper shipping name** Environmentally hazardous substances, liquid, n.o.s. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))

**Transport hazard class(es)**

**Class** 9  
**Subsidiary risk** -  
**Label(s)** 9

**Packing group** III  
**Environmental hazards**

**Marine pollutant** No.  
**EmS** Not available.

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.



## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

#### SARA 304 Emergency release notification

Not regulated.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Immediate Hazard - Yes  
 Delayed Hazard - No  
 Fire Hazard - No  
 Pressure Hazard - No  
 Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

No

#### SARA 311/312 Hazardous chemical

No

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

#### Safe Drinking Water Act (SDWA)

Not regulated.

### US state regulations

#### US. Massachusetts RTK - Substance List

Limestone (CAS 1317-65-3)  
 Quartz (CAS 14808-60-7)  
 Talc (CAS 14807-96-6)

#### US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

#### US. Pennsylvania RTK - Hazardous Substances

Limestone (CAS 1317-65-3)  
 Quartz (CAS 14808-60-7)  
 Talc (CAS 14807-96-6)

#### US. Rhode Island RTK

Not regulated.

#### US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

#### US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (CAS 14808-60-7)

Listed: October 1, 1988

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	06-28-2013
<b>Revision date</b>	01-06-2014
<b>Version #</b>	02
<b>HMIS® ratings</b>	Health: 1 Flammability: 1 Physical hazard: 1 Personal protection: X
<b>NFPA ratings</b>	Health: 1 Flammability: 1 Instability: 1
<b>Disclaimer</b>	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
<b>Revision Information</b>	Composition / Information on Ingredients: Undisclosed Ingredient Statement Physical & Chemical Properties: Multiple Properties Transport Information: Material Transportation Information GHS: Classification